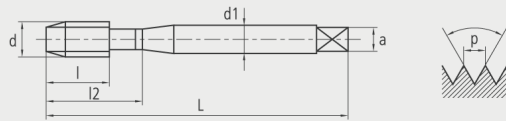


DIN E Line SFT | High Efficiency & Stable Working Conditions



HSS-E



HSS-E



Norm

DIN371

DIN376

Coating

AlCrN

AlCrN



C/2.5P

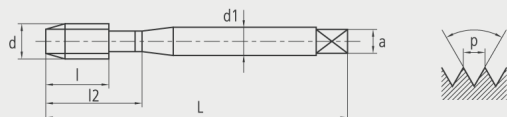
C/2.5P

L	l	l2	DIN371		DIN376		d	p	Limit	🌀	Art.Stock	Art.Stock
			d1	a	d1	a						
56	10	18	3.5	2.7			M3	0.5	6H	2.5	245811 ●	
63	8.4	21	4.5	3.4			M4	0.7	6H	3.3	245812 ●	
70	9.6	25	6	4.9			M5	0.8	6H	4.2	245813 ●	
80	12	30	6	4.9			M6	1	6H	5	245814 ●	
90	15	35	8	6.2			M8	1	6HX	7	245815 ●	
90	15	35	8	6.2			M8	1.25	6H	6.8	245816 ●	
100	18	39	10	8			M10	1	6HX	9	245817 ●	
100	18	39	10	8			M10	1.25	6HX	8.8	245818 ●	
100	18	39	10	8			M10	1.5	6H	8.5	245819 ●	
110	18	-			9	7	M12	1.25	6HX	10.8		245820 ●
110	18	-			9	7	M12	1.5	6HX	10.5		245821 ●
110	18	-			9	7	M12	1.75	6H	10.3		245822 ●
110	20	-			11	9	M14	1.5	6HX	12.5		245823 ●
110	20	-			11	9	M14	2	6HX	12		245824 ●
110	20	-			12	9	M16	1.5	6HX	14.5		245825 ●
110	20	-			12	9	M16	2	6HX	14		245826 ●
125	25	-			14	11	M18	1.5	6HX	16.5		245827 ●
125	25	-			14	11	M18	2.5	6HX	15.5		245828 ●
140	25	-			16	12	M20	1.5	6HX	18.5		245829 ●
140	25	-			16	12	M20	2.5	6HX	17.5		245830 ●

* Vc: 10 -15m/min
* Steel, Alloy Steel and Cast Iron ; HRC 20 to 32

P	M	K	N	S	H
●	-	○	-	-	-

DIN E Line POT | High Efficiency & Stable Working Conditions



HSS-E



HSS-E



Norm

DIN371

DIN376

Coating

AlCrN

AlCrN



C/5P

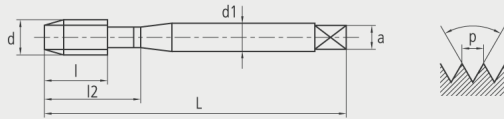
C/5P

L	l	l2	DIN371		DIN376		d	p	Limit	🌀	Art.Stock	Art.Stock
			d1	a	d1	a						
56	10	18	3.5	2.7			M3	0.5	6HX	2.5	255811 ●	
63	13	21	4.5	3.4			M4	0.7	6HX	3.3	255812 ●	
70	16	25	6	4.9			M5	0.8	6HX	4.2	255813 ●	
80	18	30	6	4.9			M6	1	6HX	5	255814 ●	
90	20	35	8	6.2			M8	1	6HX	7	255815 ●	
90	20	35	8	6.2			M8	1.25	6HX	6.8	255816 ●	
100	20	39	10	8			M10	1	6HX	9	255817 ●	
100	20	39	10	8			M10	1.25	6HX	8.8	255818 ●	
100	20	39	10	8			M10	1.5	6HX	8.5	255819 ●	
110	25	-			9	7	M12	1.25	6HX	10.8		255820 ●
110	25	-			9	7	M12	1.5	6HX	10.5		255821 ●
110	25	-			9	7	M12	1.75	6HX	10.3		255822 ●
110	25	-			11	9	M14	1.5	6HX	12.5		255823 ●
110	25	-			11	9	M14	2	6HX	12		255824 ●
110	25	-			12	9	M16	1.5	6HX	14.5		255825 ●
110	25	-			12	9	M16	2	6HX	14		255826 ●
125	25	-			14	11	M18	1.5	6HX	16.5		255827 ●
125	25	-			14	11	M18	2.5	6HX	15.5		255828 ●
140	28	-			16	12	M20	1.5	6HX	18.5		255829 ●
140	28	-			16	12	M20	2.5	6HX	17.5		255830 ●

* Vc: 10 -20m/min
* Steel, Alloy Steel and Cast Iron ; HRC 20 to 32

P	M	K	N	S	H
●	-	○	-	-	-

DIN E Line STT | High Efficiency & Stable Working Conditions



HSS-E



HSS-E



Norm

DIN371

DIN376

Coating

AlCrN

AlCrN



C/2.5P

C/2.5P

L	l	l2	DIN371		DIN376		d	p	Limit		Art.Stock	Art.Stock
			d1	a	d1	a						
56	10	18	3.5	2.7			M3	0.5	6HX	2.5	265811 ○	
63	13	21	4.5	3.4			M4	0.7	6HX	3.3	265812 ○	
70	16	25	6	4.9			M5	0.8	6HX	4.2	265813 ○	
80	18	30	6	4.9			M6	1	6HX	5	265814 ●	
90	20	35	8	6.2			M8	1	6HX	7	265815 ○	
90	20	35	8	6.2			M8	1.25	6HX	6.8	265816 ●	
100	20	39	10	8			M10	1	6HX	9	265817 ○	
100	20	39	10	8			M10	1.25	6HX	8.8	265818 ○	
100	20	39	10	8			M10	1.5	6HX	8.5	265819 ●	
110	25	-			9	7	M12	1.25	6HX	10.8		265820 ○
110	25	-			9	7	M12	1.5	6HX	10.5		265821 ○
110	25	-			9	7	M12	1.75	6HX	10.3		265822 ●
110	25	-			11	9	M14	1.5	6HX	12.5		265823 ○
110	25	-			11	9	M14	2	6HX	12		265824 ●
110	25	-			12	9	M16	1.5	6HX	14.5		265825 ○
110	25	-			12	9	M16	2	6HX	14		265826 ●
125	25	-			14	11	M18	1.5	6HX	16.5		265827 ○
125	25	-			14	11	M18	2.5	6HX	15.5		265828 ●
140	28	-			16	12	M20	1.5	6HX	18.5		265829 ○
140	28	-			16	12	M20	2.5	6HX	17.5		265830 ●

* Cast Iron Vc: 20 -30m/min ; Steel Vc: 10-15m/min
 * Steel, Alloy Steel and Cast Iron HRC 20 to 32 ; High hard material HRC 28-38, blind hole

P	M	K	N	S	H
○	-	⊙	-	-	-